

Date: Monday, 18/08/2008 4:03:29 PM  
 User: Julie Lecocq

## Process Sheet

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	: PATIENT STOP ASSEMBLY		
Job Number	41339	71				
Estimate Number	10949					
P.O. Number	:					
This Issue	18/08/2008	S.O. No. :	Part Number	: D2493		
Prsht Rev.	NC					
First Issue	18/08/2008	Type :	Drawing Number	: D2493 REV A		
Previous Run	36229	MACHINED PARTS				
Written By	:				Project Number	: N/A
Checked & Approved By	:	JD 08-8-18	Drawing Revision	: A		
Comment	Est. C 03.01.17	Reformat; Incorporated D2492 KJ/RF	Material	:		
			Due Date	: 10/09/2008		
			Qty:	2		
			Um:	Each		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D2444	Pip Pin Assembly	
		Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s) Pip Pin Assembly	
		Pick: Qty Part Number Description Batch 2 D2444 Pip Pin 41429	SS 08/10/08 (X)
2.0	D2492	Patient Stop	
		Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s) Patient Stop	
		Pick: Qty Part Number Description Batch 1 D2492 Patient Stop B36243	JB 08/10/08
3.0	AN960JD10	Washer	
		Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s) Washer	
		Pick: Qty Part Number Description Batch 2 AN960JD10 Washer M109059	SS 08/10/08 (X)
4.0	MS21042L3	Nut	
		Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s) Nut	
		Pick: Qty Part Number Description Batch 2 MS21042L3 Nut M108701	JB 08/10/08 (X)

W/O:

## WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date &amp; initial all entries

Date: Monday, 18/08/2008 4:03:29 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PATIENT STOP ASSEMBLY

Job Number: 41339

Part Number: D2493

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 MS27039107

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Screw

Pick:

Qty Part Number Description Batch

2 MS27039-1-07 Screw M18059

6.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2493.

Identify as D2493

D2492 on BOM as material listed in Step 2.

7.0 QC5

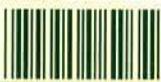
INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

9.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



18/08/08

W/O:

## WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Proc Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

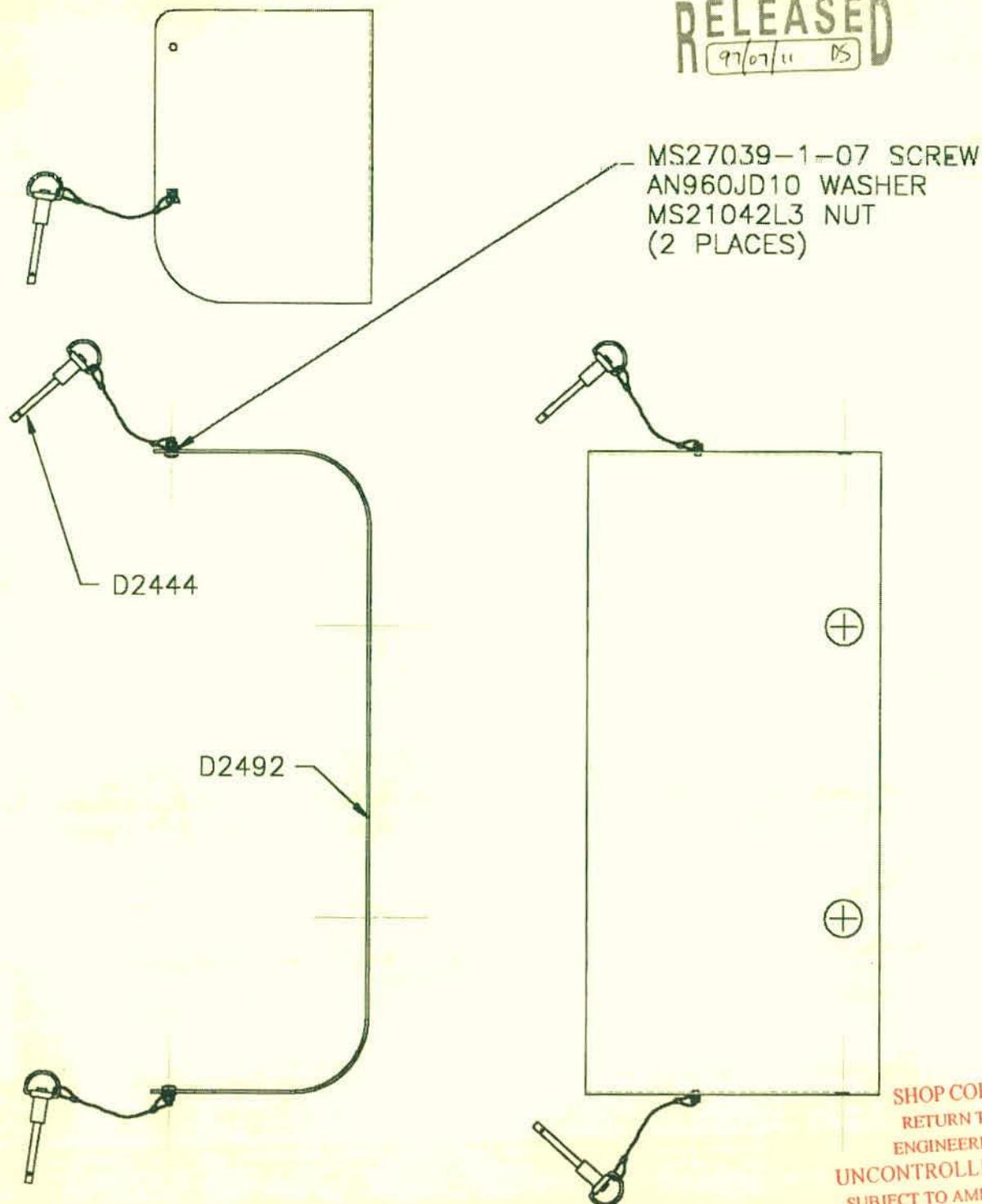
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date &amp; initial all entries

**DART**A COPY  
IS  
MADE  
FOR  
DRAFTING

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>JH</i>	DRAWING NO. D2493	REV. A SHEET 1 OF 1
DATE 95:24:10		TITLE PATIENT STOP ASSEMBLY	SCALE 1:4

**RELEASED**  
*97/07/11 DS*

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *41337*

